ADE, Inc.TECHNICAL DATAChicago, ILProductDescriptionCancel® 2Static Free ¼" OPEN CELL CUSHIONING MATERIAL

Commercial Item Description CID A-A-3129 (and PPP-C-1842B that it replaced) description:

Type I (1/4"), Class 1 (without top film), Grade B (static dissipative). Available in Style A (perforated)or Style B (non-perforated).

Composition and Structure:

- Low and Linear low density polyethylene (LDPE and LLDPE).
- Proprietary internal antistatic additive.
- Comprised of adjoining tapered cells that are hexagon shaped on one side and rounded (and punctured) on the other.

Product Forms:

| <u>Form</u> | Description | Dimension |
|-----------------|--------------------------|--------------------------------|
| Rolls | Slit width | min. 2" to 48" max. |
| | Cross perforation | min. 6" to 96" max. separation |
| | Length perforation | min. 4" to 46" max. separation |
| Sheets | Size | min. 3" by 6" |
| Die-cuts | Size and Shape | As specified |

Product Put-ups:

| Description | Put-up |
|--------------------|---------------------------------------------------------------------------------|
| Rolls | Poly bagged bundles. 500 ft. long, by 48" wide, by 36" in diameter. 2.0 MSF per |
| | bundle. Stock 4-12", 2-24", 1-48" or custom slits available. |
| Sheets | Corrugated cases typically containing about 0.5 MSF of sheets per case. |
| Die-cuts | Corrugated cases. Quantity dependent on shape/size. |

Product Tolerances:

| Description | <u>Rolls</u> | Sheets | Die-cuts |
|--------------------|--------------|---------------|-----------------|
| Length | +/- 5 % | +/- 1/4" | +/- 1/8" |
| Width | +/- 1/4'' | +/- 1/4 " | +/- 1/8" |
| Thickness | +/- 1/32" | +/- 1/32" | +/- 1/32" |

Applicable CID A-A-3129 (and PPP-C-1842B) Requirements:

| Property | <u>Requirement</u> | <u>Typical Results</u> |
|----------------------------|--------------------|------------------------|
| Workmanship | must comply | complies |
| Heat Sealability | < 1/16" separation | no separation |
| Contact Corrosivity | no evidence of | no corrosion |
| Low Temp. Flexibility | no cracks or tears | no cracks or tears |
| Compression Set | < 15 % | 6.08 % |
| Blocking | not acceptable | no blocking |
| Creep (7 day) | 10 % max. | 8.30 % |
| Electrostatic Decay | 2.00 seconds max. | 0.28 seconds |
| Surface Resistivity | <1.00 X 10 (12). | 1.84 X 10 (11) |
| Shelf Life | 36 months | exceeds requirements |

Cushioning Performance (ASTM D 1596):

| PSI Loading | Peak deceleration (G's) |
|-----------------------------------|-------------------------|
| 0.030 | 52 |
| .046 | 49 |
| .080 | 49 |
| .167 | 70 |
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Compliance Issues:

Based on information supplied by our suppliers and strict adherence to our manufacturing procedures, we can state that Cancel® 2 Cushioning Material does not contain Cadmium, Lead, Mercury, Hexavalent Chromium, Polybrominated Biphenyl (PBB), or Polybrominated Diphenyl (PBDE) amterials that are banned per RoHS (EU) Directive and CONEG (USA) Regulations.

Effects of solvents and ultraviolet rays:

Cancel 2 Static Free Cushioning Material should not be exposed to solvents such as alcohols, ketones or hydrocarbons. Contact with these solutions will temporarily remove the conductive surface. Exposure to ultraviolet rays of sun light will cause fading of the pink color and the prints but will not materially affect the antistatic properties.